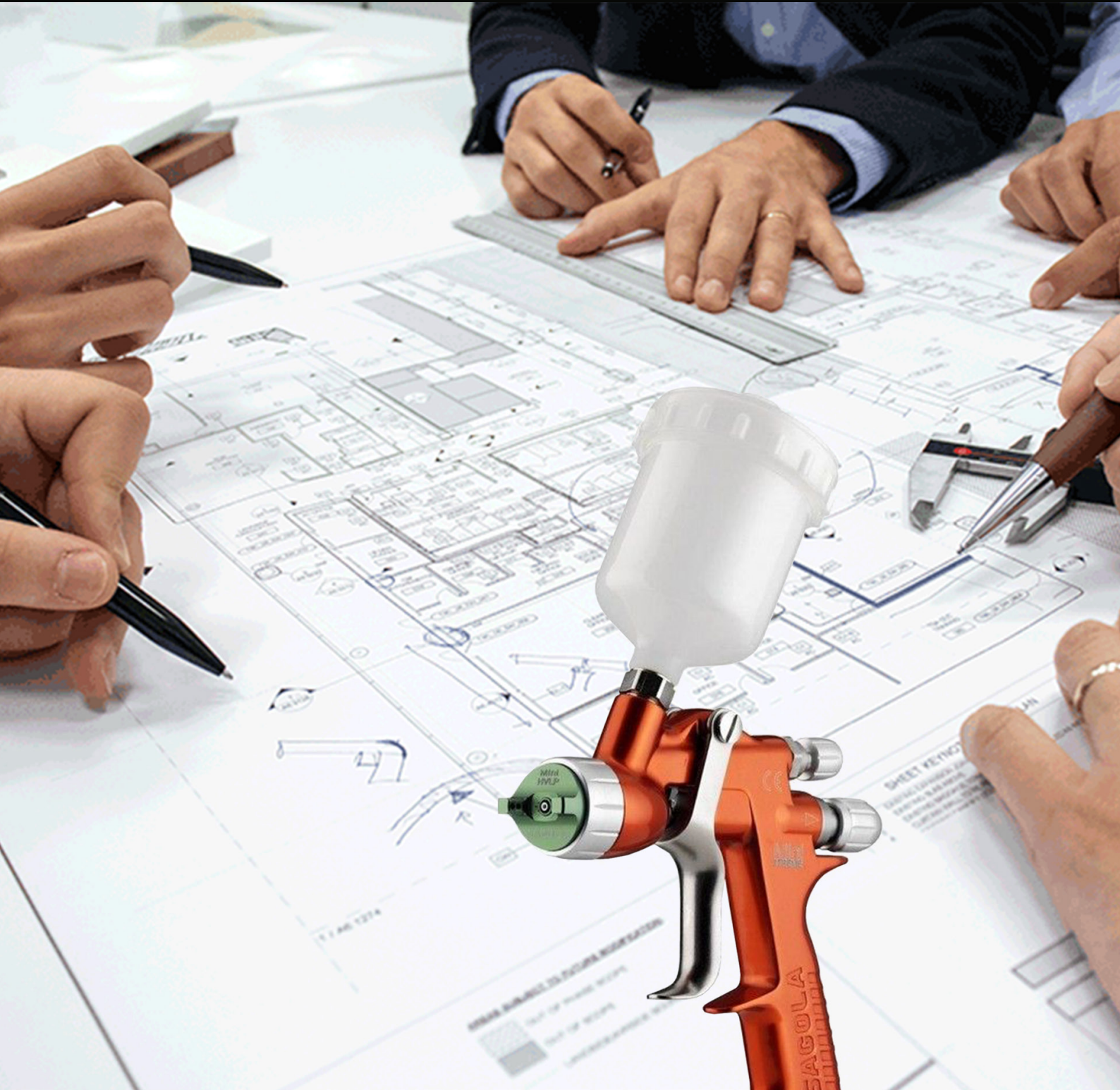


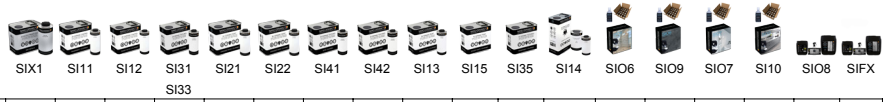
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Application **Recommendations**

Product / Colors



		SIX1	SI11	SI12	SI31	SI21	SI22	SI41	SI42	SI13	SI15	SI35	SI14	SIO6	SIO9	SIO7	SI10	SIO8	SIFX
RESIDENTIAL	Original Cool White					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	Original Transparent		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>							<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	RAL 9001 Cream White					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 9002 Grey White					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 9003 Signal White					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 9004 Signal Black					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 9005 Jet Black					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 9006 White Aluminium					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 9007 Grey Aluminium					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 9010 Pure White					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 9011 Graphite Black					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 9016 Traffic White					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 9018 Papyrus White					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 9022 Pearl Light Grey					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 9023 Pearl Dark Grey					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 1000 Green Beige					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 1001 Beige					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 1002 Sand Yellow					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 1011 Brown Beige					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 1013 Pearl White					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 1014 Ivory					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 1015 Light Ivory					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 1017 Traffic Black					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 3016 Light Pink					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 5007 Pastel Blue					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 4009 Pastel Violet					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 6027 Light Green					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 7000 Signal Grey					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 1036 Pearl Gold					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 8029 Pearl Copper					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 4012 Pearl Blackberry					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 5025 Pearl Gentian Blue					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	RAL 6036 Pearl Opal Green					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
RAL 8016 Mahogany Braun					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>									
WOOD	SI11 Transparent		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>															
	SI11 Light		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>															
	SI11 Nut		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>															
	SI11 Colonial		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>															
INDUSTRIAL	Original Cool White					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>								
	Original Transparent		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>							<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
	RAL 1026 Luminous Yellow		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>												
RAL 3020 Traffic Red		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>													

Color Palette



		SIX1	SI11	SI12	SI31 SI33	SI21	SI22	SI41	SI42	SI13	SI15	SI35	SI14	SIO6	SIO9	SIO7	SI10	SIO8	SIFX
INDUSTRIAL	RAL 9005 Jet Black		✓	✓	✓	✓	✓												
	RAL 1004 Golden Yellow [Cat]		✓	✓	✓	✓	✓												
	RAL 6002 Leaf Green [J.D Deere]		✓	✓	✓	✓	✓												
	RAL 7035 Light Grey		✓	✓	✓	✓	✓												
	RAL 7011 Dark Grey		✓	✓	✓	✓	✓												
	RAL 7001 Silver Grey		✓	✓	✓	✓	✓												
	RAL 8002 Signal Brown		✓	✓	✓	✓	✓												
	RAL 8025 Pale Brown		✓	✓	✓	✓	✓												
MARINE	Original Cool White					✓	✓												
	Original Transparent		✓	✓	✓							✓	✓	✓	✓	✓	✓	✓	✓
	RAL 9010 Pure White		✓	✓	✓	✓	✓												
	RAL 9001 Cream White		✓	✓	✓	✓	✓												
	RAL 5023 Distant Blue		✓	✓	✓	✓	✓												
	RAL 1023 Traffic Yellow		✓	✓	✓	✓	✓												
	RAL 7001 Silver Grey	✓	✓	✓	✓	✓	✓												
	RAL 1015 Light Ivory		✓	✓	✓	✓	✓												
	RAL 9016 Pure White		✓	✓	✓	✓	✓												
	RAL 9001 Cream		✓	✓	✓	✓	✓												
	RAL 1001 Beige		✓	✓	✓	✓	✓												
	RAL 1020 Olive Yellow		✓	✓	✓	✓	✓												
	RAL 3000 Fire Red		✓	✓	✓	✓	✓												
	RAL 3004 Burgundy		✓	✓	✓	✓	✓												
	RAL 7036 Platinum		✓	✓	✓	✓	✓												
	RAL 9005 Jet Black		✓	✓	✓	✓	✓												
	RAL 5018 Turquoise Blue		✓	✓	✓	✓	✓												
	RAL 6027 Light Green		✓	✓	✓	✓	✓												
	RAL 5000 Violet Blue		✓	✓	✓	✓	✓												
	RAL 5012 Light Blue		✓	✓	✓	✓	✓												
RAL 5002 Ultramarine Blue		✓	✓	✓	✓	✓													
RAL 5013 Sapphire Blue		✓	✓	✓	✓	✓													
RAL 5005 Signal Blue		✓	✓	✓	✓	✓													
ANTIFOULING	Original Transparent													✓					
	RAL 9005 Jet Black													✓					
	RAL 3001 Signal Red													✓					
	RAL 5002 Ultra Marina Blue													✓					
MILITARY	RAL 7004 Signal Grey													✓					
	Original Cool White					✓	✓	✓	✓	✓	✓								
	Original Transparent		✓	✓	✓							✓	✓	✓	✓	✓	✓	✓	✓
	RAL 7031 Blue Grey		✓	✓	✓	✓	✓												
RAL 9005 Jet Black		✓	✓	✓	✓	✓													
RAL 6006 NATO Green		✓	✓	✓	✓	✓													

Characteristics



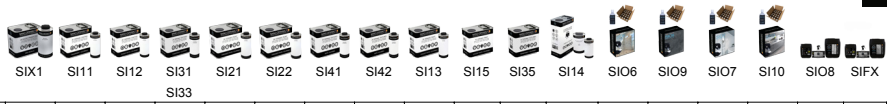
		SI61	SI11	SI12	SI31	SI21	SI22	SI41	SI42	SI13	SI15	SI35	SI14	SIO6	SIO9	SIO7	SIO10	SIO8	SIFX
MILITARY			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>												
			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>												
			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>												
			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>												
			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>												
			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>												
			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>												
			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>												
			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>												
			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>												
			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>												
		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>													

ADDITIVE	DESCRIPTION	SI61	SI11	SI12	SI31	SI21	SI22	SI41	SI42	SI13	SI15	SI35	SI14	SIO6	SIO9	SIO7	SIO10	SIO8	SIFX
SOLV	Lower viscosity thinner layer	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>						
RETA	Slower curing longer flashtime	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>						
ACCL	Faster curing speed up projects	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>				<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>						
H ₂ O	Deionised water	<input checked="" type="checkbox"/>																	

TECHNICAL DATA	APPEARANCE - COLOR & FINISH & SHINE	SI61	SI11	SI12	SI31	SI21	SI22	SI41	SI42	SI13	SI15	SI35	SI14	SIO6	SIO9	SIO7	SIO10	SIO8	SIFX
51/78	(20/60°) Transparent Gloss	<input checked="" type="checkbox"/>											<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
11/21	(20/60°) Transparent Matte		<input checked="" type="checkbox"/>												<input checked="" type="checkbox"/>				
10/18	(20/60°) Transparent Flat Matt										<input checked="" type="checkbox"/>							<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
41/69	(20/60°) Transp.Textured Semi Gloss				<input checked="" type="checkbox"/>														
49/77	(20/60°) White Gloss (Medium)					<input checked="" type="checkbox"/>													
33/59	(20/60°) White Satin (Medium)						<input checked="" type="checkbox"/>												
41/69	(20/60°) White Gloss Textured							<input checked="" type="checkbox"/>											
11/21	(20/60°) White Matte Textured								<input checked="" type="checkbox"/>										
41/69	(20/60°) Black Textured Semi Gloss																		
15/28	(20/60°) White Eggshell (Flat Flinish)								<input checked="" type="checkbox"/>										
18/28	(20/60°) White Eggshell (Flat Flinish)									<input checked="" type="checkbox"/>									
18/28	(20/60°) Black Gloss												<input checked="" type="checkbox"/>						
51/78	(20/60°) Red Gloss												<input checked="" type="checkbox"/>						
51/78	(20/60°) Blue Gloss												<input checked="" type="checkbox"/>						
33/59	(20/60°) Silver Grey Satin	<input checked="" type="checkbox"/>												<input checked="" type="checkbox"/>					
51/78	(20/60°) Grey Gloss												<input checked="" type="checkbox"/>						
	(20/60°) Color Card	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>						

MOHS SCALE	DESCRIPTION	SI61	SI11	SI12	SI31	SI21	SI22	SI41	SI42	SI13	SI15	SI35	SI14	SIO6	SIO9	SIO7	SIO10	SIO8	SIFX
	H9 Hardness		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>				<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
	H8 Hardness	<input checked="" type="checkbox"/>				<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>												
	H7 Hardness									<input checked="" type="checkbox"/>			<input checked="" type="checkbox"/>						
	H6 Hardness										<input checked="" type="checkbox"/>								
	H2 Hardness													<input checked="" type="checkbox"/>				<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

Product Surface recommend.



	SIx1	SI11	SI12	SI31	SI21	SI22	SI41	SI42	SI13	SI15	SI35	SI14	SI06	SI09	SI07	SI10	SI08	SIFx
TEMPERESTANCE	600°F Temperatur Resistance		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
	800°F Temperatur Resistance	✓																
	1600°F Temperatur Resistance												✓	✓	✓	✓	✓	✓
HYDR	Self Cleaning		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Permanent Hydrophobic		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
FLEXIBLE	ISO 1520 > 6mm Cupping		✓	✓	✓	✓	✓	✓		✓	✓	✓						
	ISO 1520 > 7mm Cupping	✓							✓				✓	✓	✓	✓	✓	✓
PET	Polyester Hull		✓	✓	✓	✓	✓					✓		✓	✓	✓		
	Fiberglass Fabric		✓											✓	✓	✓		
	Laminated Carbon		✓	✓	✓	✓	✓					✓		✓	✓	✓		
	Carbon Fabric		✓											✓	✓	✓		
PORCELAIN	Unglazed Ceramic		✓	✓	✓	✓	✓	✓	✓	✓	✓			✓				
	Glazed Ceramic		✓	✓	✓	✓	✓	✓	✓	✓	✓				✓	✓		
STEEL	Carbon Steel	✓	✓	✓	✓	✓						✓		✓	✓	✓		
	Aluminum	✓	✓	✓	✓	✓	✓					✓		✓	✓	✓		
	Aluminum Composite	✓	✓	✓	✓	✓	✓							✓	✓	✓		
	Stainless Steel	✓	✓	✓										✓	✓	✓		
	Brass		✓	✓										✓	✓	✓		
	Copper		✓	✓										✓	✓	✓		
	Chrome/Gold plated		✓	✓										✓	✓	✓		
WOOD	Softwood		✓	✓	✓	✓	✓	✓	✓	✓								✓
	Hardwood		✓	✓	✓	✓	✓	✓	✓	✓		✓						✓
	Engineerd Wood		✓	✓	✓	✓	✓				✓							✓
	Varnished Wood														✓	✓		
PLASTIC	Polycarbonate		✓	✓	✓	✓	✓	✓	✓	✓	✓		✓		✓	✓		
	PVC Foam Board		✓	✓	✓	✓	✓	✓	✓	✓	✓				✓	✓		
	Polyethylene PE		✓	✓	✓	✓	✓	✓	✓	✓	✓				✓	✓		
	Acrylic		✓			✓							✓					
	Glass												✓					
STONE	Gypsum Panels				✓	✓	✓	✓	✓	✓	✓							
	Granite			✓	✓							✓		✓	✓			
	Marble			✓	✓							✓		✓				
	Quartz			✓	✓							✓		✓				
	Metamorphic Rock			✓	✓							✓		✓				
	Limestone			✓	✓							✓		✓				
	Crystalized Limestone			✓	✓							✓		✓				
	Bricks			✓	✓	✓	✓					✓	✓					✓
	Sandstone			✓	✓	✓	✓					✓	✓					✓
	Concrete			✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					✓

Expected Life Duration

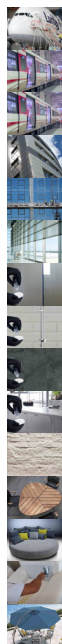


CERAMIC COATING AND PAINT
EXPECTED LIFE DURATION



	SIX1	SI11	SI12	SI31	SI21	SI22	SI41	SI42	SI13	SI15	SI35	SI14	SIO6	SIO9	SIO7	SI10	SIO8	SIFX
Composite Panels		30	30	30	25	25												
Residential Concrete Floor		25	25	25	20	20												
Commercial Concrete Floor		20	20	20	15	15												
Residential Wood Floor		15	15	15	10	10												
Basement or Industrial Concrete Floor		20	20	20	15	15												
Swimmingpool		30	30	30	25	25												
Patio Stone/Tile Outdoor		20	20	20	15	15				15								
Wood Deck Outdoor		15	15	15	10	10												
Polyester Hull		30	30	30	25	25									5	5		
Antifouling												8						
Land wall												12						
Chassis Truck		20	20	20	20	20												
Bedliner				20														
Train / LRT / MRT Exterior		30	30		25	25												
Train / LRT / MRT Interior		60	60		50	50												
Aeroplane		12	12		10	12												
Storage Tanks	20	30	30	30	30	30					30							
Bridge	20	30	30	30	30	30					30							

THIN FILM CERAMIC
EXPECTED LIFE DURATION



Aeroplane													5	5				
Train / LRT / MRT Exterior													10	10				
Train / LRT / MRT Interior													3	2				
Composite Panel Facade													10	10				
Glass Facade Exterior													5					
Glass Facade Interior													10					
Glass Bathroom													2					
Glossy Tile & Chrome															5			
Matte Tile & Stone													5					
Stainless (Kitchen) & Panel															10			
Natural Stone																	5	
Natural Wood																	5	
Fabric																		2-3
Leather																		2-3
Canvas																		2-3

NUMBER OF COATS
POLYESTER



Polyester Hull		3x	3x	2x							2x	2x	1x	1x				
Fiberglass Fabric		4x																
Laminated Carbon		4x																
Carbon Fabric		4x																

PORCELAIN



Unglazed Ceramic		2x	2x	2x	2x	2x	2x	2x	2x	2x	2x		1x					
Glazed Ceramic		2x	2x	2x	2x	2x	2x	2x	2x	2x				1x				

Amount of Coats



		SI X1	SI11	SI12	SI31	SI21	SI22	SI41	SI42	SI13	SI15	SI35	SI14	SI06	SI09	SI07	SI10	SI08	SIFX	
STEEL	Carbon Steel	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x						̄ 2x		1x	1x				
	Aluminum	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x						̄ 2x			1x				
	Aluminum Composite			̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x									1x			
	Stainless Steel			̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x									1x	1x		
	Brass			̄ 2x	̄ 2x												1x			
	Copper			̄ 2x	̄ 2x												1x			
	Chrome/Gold plated			̄ 2x	̄ 2x												1x			
WOOD	Softwood		2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x						1x	
	Hardwood		2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x						1x	
	Engineerd Wood		2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x					2x ̄ 3x							1x	
	Varnished Wood																1x		1x	
PLASTIC	Polycarbonate		̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x				1x			
	PVC Foam Board		̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x				1x			
	Polyethylene PE		̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x	̄ 2x				1x			
	Acrylic					̄ 2x											1x			
	Glass		̄ 2x			̄ 2x											1x			
STONE	Gypsum Panels					2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x								
	Granite		2x ̄ 3x	2x ̄ 3x	2x ̄ 3x								2x ̄ 3x			1x	1x			
	Marble		2x ̄ 3x	2x ̄ 3x	2x ̄ 3x								2x ̄ 3x				1x			
	Quartz		2x ̄ 3x	2x ̄ 3x	2x ̄ 3x								2x ̄ 3x				1x			
	Metamorphic Rock		2x ̄ 3x	2x ̄ 3x	2x ̄ 3x								2x ̄ 3x				1x			
	Limestone		2x ̄ 3x	2x ̄ 3x	2x ̄ 3x								2x ̄ 3x				1x			
	Crystallized Limestone		2x ̄ 3x	2x ̄ 3x	2x ̄ 3x								2x ̄ 3x				1x			
	Bricks		2x ̄ 3x	2x ̄ 3x	2x ̄ 3x								2x ̄ 3x	2x ̄ 3x	2x ̄ 3x				1x	
	Sandstone		2x ̄ 3x	2x ̄ 3x	2x ̄ 3x								2x ̄ 3x	2x ̄ 3x	2x ̄ 3x				1x	
	Concrete		2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	2x ̄ 3x	1x
SOFT SURFACES	Fabrics																		1x	
	Canvas																		1x	
	Polyamide																		1x	
	Suede																		1x	
	Leather																		1x	
SURFACE PREPARATION TOOLS	PORCELAIN																			
STEEL	Sanding Disc 180>240grit		☑			☑														
	Sander		☑			☑														
STEEL	Sanding Disc 180>240grit	☑	☑	☑	☑	☑	☑	☑	☑				☑	☑						
	Sander	☑	☑	☑	☑	☑	☑	☑	☑				☑	☑						
	Dustless Blasting	☑	☑	☑	☑	☑	☑	☑	☑				☑	☑						

Preparation Tools



		SIX1	SI11	SI12	SI31	SI21	SI22	SI41	SI42	SI13	SI15	SI35	SI14	SIO6	SIO9	SIO7	SI10	SIO8	SIFX
WOOD			✓	✓	✓	✓	✓						✓	✓					
			✓	✓	✓	✓	✓						✓	✓					
			✓	✓	✓	✓	✓						✓	✓					
			✓	✓	✓	✓	✓						✓	✓					
CONCRETE		✓	✓	✓	✓	✓	✓	✓	✓				✓	✓					
		✓	✓	✓	✓	✓	✓	✓	✓				✓	✓					
		✓	✓	✓	✓	✓	✓	✓	✓				✓	✓					
		✓	✓	✓	✓	✓	✓	✓	✓				✓	✓					
PRODUCTS	SCRUB Scrub Cleaner													✓	✓	✓	✓		
	40101000 200 pcs Scrub Pad													✓	✓	✓	✓		
	SHRE Pure Shine Shampoo													✓	✓	✓	✓	✓	✓
	401007BX 200 pcs Microfiber Grey													✓	✓	✓	✓	✓	
CLEAN Sterile Cleaner													✓	✓	✓	✓			
SAFETY	Nitrile gloves	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	Mask	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
SURFACE COATING TOOLS		✓	✓	✓		✓	✓			✓	✓		✓						
		✓	✓	✓		✓	✓			✓	✓		✓						
		✓	✓	✓		✓	✓			✓	✓		✓						
		✓	✓	✓		✓	✓			✓	✓		✓						
		✓	✓	✓		✓	✓			✓	✓		✓						
			✓	✓		✓	✓			✓	✓		✓						
		✓			✓			✓	✓				✓						
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
		✓													✓	✓	✓	✓	✓
			✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
														✓	✓	✓	✓		
														✓	✓	✓	✓		

Surface Maintenance



SURFACE MAINTENANCE

PRODUCTS

TOOLS

SAFETY

	SIX1	SI11	SI12	SI31	SI21	SI22	SI41	SI42	SI13	SI15	SI35	SI14	SIO6	SIO9	SIO7	SI10	SIO8	SIFX
SIPR Repellent Protector													<input checked="" type="checkbox"/>					
CLEAN Sterile Cleaner													<input checked="" type="checkbox"/>					
SHRE Pure Shine Shampoo		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	
WSRE Water Spot Remover		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
SCRUB Scrub Cleaner		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
MPCL Multi Purpose Cleaner		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
SIGS Gloss Sealer																		
SIFP SI Floor Protector																		
401007BX 200 pcs Microfiber Grey		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
Water Basket		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
High Pressure Washer		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
Nitrile gloves		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		
Mask		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>		

Table of contents

AVAILABILITY	13
INTRODUCTION	13
PRECAUTIONS	13
STANDARD OPERATING PROCEDURE (SOP)	14
PREPARATION	14
MIXING PROCESS	15
SOLVENT VISCOSITY	15
MAINTENANCE	15
TOOL CLEANING	15
PAINTING SCENARIOS	16
NEW CONCRETE WALLS (AND CEILINGS)	16
PAINTED CONCRETE WALLS (AND CEILINGS)	16
WATERPROOFING CONCRETE ROOFS	17
NEW CONCRETE FLOOR	17
RECOAT AN OLDER EPOXY FLOOR	18
UNPAINTED METAL/ ALUMINUM, COIL, EXTRUSION	19
PAINTED METAL/ ALUMIUM, COIL, EXTRUSION	20
WOOD, WOODFLOORS	21
STONE, MARBE, GRANITE, CERAMIC TILES AND SWIMMING POOLS	21
REFURBISHING PORCELAIN AND MELAMINE WASH SINKS	22
REFURBISHING CLAY ROOF TILES	23
UNDERCOATING BEDLINER	24
YACHT MARINE TOP COATING	25
ANTIFOULING	26

Availability

NANO-CERAMIC® coating and paint are exclusively distributed by NANO-CERAMIC®. Visit www.nano-ceramic.com or send an email to info@nano-ceramic.com for further product information and order processing.

Introduction

NANO-CERAMIC® coating and paint are high performance one-two-or three component based air-dry coatings, specially designed for finishing, touch-up and repair of organic surfaces. Formulated with durable pigmentation, NANO-CERAMIC® coating and paint provide exceptional and extraordinary performance characteristics compared to conventional solutions and are especially designed for long term chalk and fade resistance in the harshest weather conditions.

NANO-CERAMIC® coating and paint can be applied as a single coat over most surfaces. For some surfaces a light scuff-sanding is recommended to maximize its mechanical bond. In some painting scenarios, especially in corrosive conditions or when a problem with a substrate can be expected. Then our Zinc Primer SX01 can modify these substrates and may be required as surface modifier to achieve a satisfactory topcoat adhesion on these surfaces. These novel water based primers meet the ASTM D3359 adhesion test and provide a superb bonding towards substrate and top coat. Good judgment must be made to confirm the correct surface preparation for your project. For larger surfaces, air spraying is recommended because rolling or brushing produces a less smooth result.

Precautions

NANO-CERAMIC® coating and paint should be used only by experienced and well-trained jobbers in a controlled and good ventilated environment.

Important !! Test a small area first



Always test a small area to confirm that the product color and texture are the desired finish. (Tip ! if apply the sample write down how many oz/ft² you have used for further calculations.)

Additionally, inspect the sample area after it has fully cured for hardness and good adhesion. Some surfaces may contain invisible, deeper-lying chemicals, for example absorbed heavy cleaning agents. These chemicals could interfere with our coatings and could cause adhesion or curing problems.

If this is the case, the surface will have to be deep cleaned beforehand. The testing is to ensure that once the coating or paint has been applied, no problems of this nature can occur and that no quality problems can be expected after application.

After each job is completed, any remaining materials must be disposed properly and in accordance with local regulations as we have described on the footer on our website under our Hazardous Materials Policy.

This includes unused paint, thinners, cleaners, and any potentially hazardous debris connected with the touch-up and repair.

Standard Operating Procedure (SOP)

Recommended processing temperature:

Ambient temperature: 60-85°F avoid direct sunlight, rain and/or high humidity.



The maximum moisture content for surfaces to be painted directly (without primer) with our solvent-based topcoats is 12-14%. A surface with a higher moisture content can lead to peeling problems.



Our waterborne zinc-rich primer, SIX1 which passes the adhesion test ASTM D3359, can be used in case of (corrosion) problems with the substrate or as surface modifier and can be applied at a relative humidity of 40-80%. The primer is fast drying and can be painted over in 2 hours.

IMPORTANT: Before using any NANO-CERAMIC® product, make sure you wear appropriate protective clothes and equipment.

We always recommend using a paint suit, full respiratory face mask and nitrile gloves.

The SIX1/SI11/SI12/SI31/SI33/SI21/SI22/SI41/SI42/SI13/SI15/SI35/SI14 coatings can be applied directly or indirectly on all surfaces (porous and non-porous) such as concrete, steel, wood, acrylic, plaster, painted or unpainted surfaces, indoor and outdoor.

Preparation

Make sure the surface is free of contaminants and dirt. If the surface has been painted, remove all paint including its residue, as our paints and coatings must adhere to the core substrate and not to other (old) paint(s).

Other paints and their residues can dissolve and/or lose their adhesive properties, which can lead to problems.

Mixing Process

2K Mix can B with can A by pouring can B into can A, or measure exactly to NET WEIGHT in a ratio 9:1 using a scale and mix very well.

3K Mix can A with can C by pouring can C into can A, or measure exactly to NET WEIGHT in a ratio of 7:2 using a scale and mix thoroughly, then add the entire contents of can B or measure exactly to NET WEIGHT in a ratio of 7:1 (compared to can A) using a scale and mix very well.



For a good curing process it is extremely important to keep the exact mixing ratio and to mix very well !! (2 minutes using stick scrape the sides and bottom of the pot as you mix!)

Carefully pour the mixed contents into a professional paint sprayer.

Check the recommended Flash-off time (Time recommended between coats) they are mentioned on our (TDS) Technical Data Sheets (scan the QR Code on the product).

Spray in thin layers until the surface has the desired thickness. Depending on the substrate, material and structure, different application techniques can be used, such as paint rollers or brushes.

Let the surface dry for 24 hours. It dries to the touch in 1 hour, after 4 hours it is 85% cured and the remaining 15% (conversion into ceramic) is fully cured after 7 days. Please note that the mixed contents cannot be stored for more than 3 hours, that is also the reason that we supply our ceramic paints and coatings into 2L till maximum 4L canisters.



Warning the surface must be completely dry before application and must remain dry for 6 hours after application!

Solvent and viscosity;

All our paints and coatings are ready to use, for certain spray applications, especially dark colors requiring more than average color pigments, it may be necessary to use a slightly thinner solvent to achieve optimum fluidity. Only use our high quality SOLV Thinner Solvent which is compatible with all our coatings.

Maintenance;

The surface can be easily maintained with an 80 bar high-pressure cleaner or manually cleaned with our biodegradable Reactivating SHRE Shampoo.

Tool Cleaning;

The individual components, as well as the sprayer mixing system, can be thinned and cleaned with our SOLV Thinner Solvent.

Paint scenarios

The following instructional procedures cover the most common types of finishing situations in the field.

These are intended as guidelines and specific scenarios may require changes to these procedures. For this reason, NANO-CERAMIC® coating and paint should only be applied by experienced well-trained jobbers.

New concrete walls (and ceilings)

RECOMMENDED PRODUCTS SI13/SI15 EGGHELL WHITE or SI21/SI22 WHITE or SI41/SI42 TEXTURED WHITE (or colored)

Wait at least 28 days before painting over new concrete. The concrete must have a tensile strength of ≥ 1.5 N/mm². Defects or damage to concrete decks must be repaired using a polymer modified repair mortar. Any repairs must cure for a minimum of 72 hours until the moisture content has dropped to the allowable level.

Keep the area to be finished clean and free of dirt, oil and fingerprints, by using our Steril Cleaner with nano-interlock technology, Due to the use of the Steril Cleaner, grease, etc. will be actively lifted from the surface and encapsulated by using a soft cloth.

Rinse well to ensure that no grease or other residue such as silicone remains on the surface that could interfere with the adhesion/appearance of the air-dry coating. Allow the surface to dry thoroughly before applying.

SI13/SI15 and SI21/SI22 can be applied with a microfiber roller and sprayed with a 1.3-1.5mm / 0.05-0.06" nozzle. For SI41/SI42 we recommend to spray with a 1.8-2.0mm / 0.07-0.08" nozzle as these paints are more difficult to roll due to the particles that make up the texture.

Please check the recommended Flash-off time (time recommended between coats) they are mentioned on our (TDS) Technical Data Sheets (scan the QR Code on the product). Or you can view the technical application video on our website. The flash-off time is different for roller and spray applications. When using a roller, the waiting time is slightly longer because the layer can not be rolled wet on wet.

Use multiple spray passes to build up the film and prevent sagging
Apply the coating to achieve full coverage and an acceptable appearance for the surrounding area.

Painted concrete walls (and ceilings)

Remove the paint from the concrete using a paint stripper, wall sander or dust-free abrasive blasting for large surfaces. Dust-free abrasive blasting is a revolutionary paint stripping and cleaning system that can remove virtually any coating from any surface. It is important that our ceramic coating and paints can bond with the core concrete substrate to make the bond as strong as possible.

Waterproofing concrete roofs

RECOMMENDED PRODUCTS SI21/SI22 WHITE and SI11/SI12 TRANSPARENT (or colored)

Wait at least 28 days before painting over new concrete. The concrete must have a tensile strength of ≥ 1.5 N/mm². Defects or damage to concrete decks must be repaired using a polymer modified repair mortar. Any repairs must cure for a minimum of 72 hours until the moisture content has dropped to the allowable level.

Keep the area to be finished clean and free of dirt, oil and fingerprints, oil and fingerprints, by using our Steril Cleaner with nano-interlock technology, Due to the use of the Steril Cleaner, grease, etc. will be actively lifted from the surface and encapsulated by using a soft cloth. Rinse well to ensure that no grease or other residue such as silicone remains on the surface that could interfere with the adhesion/appearance of the air-dry coating. Allow the surface to dry thoroughly before applying.

We recommend applying a three-layer system with two layers of SI21/SI22 White (or colored) as a base and SI11 Transparent Gloss or SI12 Matte as a third layer. This has the advantage that if any settlement cracks occur, these cracks become clearly visible and are easy to repair.

SI21/SI22 and SI11/SI12 can be applied with a 800er roller and sprayed with a 1.3-1.5mm / 0.05-0.06" nozzle.

Please check the recommended Flash-off time (time recommended between coats) they are mentioned on our (TDS) Technical Data Sheets (scan the QR Code on the product). Or you can view the technical application video on our website.

The flash-off time is different for roller and spray applications. When using a roller, the waiting time is slightly longer because the layer can not be rolled wet on wet..

Use multiple spray passes to build up the film and prevent sagging

Apply the coating to achieve full coverage and an acceptable appearance for the surrounding area.

You can use our ACCL Curing Accelerator to speed up the curing process.

New concrete floor

RECOMMENDED PRODUCTS SI11/SI12/SI31 TRANSPARENT - SI21/SI22 WHITE (or colored)

If the floor is not level then you can level them with a DIY self-leveling concrete

Wait at least 28 days before painting over new concrete. The concrete must have a tensile strength of ≥ 1.5 N/mm².

Defects or damage to concrete decks must be repaired using a polymer modified repair mortar. Any repairs must cure for a minimum of 72 hours until the moisture content has dropped to the allowable level.

Keep the area to be finished clean and free of dirt, oil and fingerprints, by using our Steril Cleaner with nano-interlock technology, Due to the use of the Steril Cleaner, grease, etc. will be actively lifted from the surface and encapsulated by using a soft cloth. Rinse well to ensure that no grease or other residue such as silicone remains on the surface that could interfere with the adhesion/appearance of the air-dry coating. Allow the surface to dry thoroughly before applying.

SI11/SI12 or SI21/SI22 can be applied with a 800er roller and sprayed with a 1.3-1.5mm / 0.05-0.06" nozzle. For SI31-SI41 we recommend spraying with a 1.8-2.0mm / 0.07-0.08" nozzle as these paints are more difficult to roll due to the particles that make up the texture.

Please check the recommended Flash-off time (time recommended between coats) they are mentioned on our (TDS) Technical Data Sheets (scan the QR Code on the product). Or you can view the technical application video on our website. The flash-off time is different for roller and spray applications. When using a roller, the waiting time is slightly longer because the layer can not be rolled wet on wet.

Use multiple spray passes to build up the film and prevent sagging
Apply the coating to achieve full coverage and an acceptable appearance for the surrounding area.

If you want to create a floor that resembles glass, you can sand the floor with sander after it has completely hardened to remove imperfections. This causes the paint to lose its shine. To restore the shine you can polish the floor with cerium oxide.

Recoat an older epoxy floor.

RECOMMENDED PRODUCTS SI11/SI12 TRANSPARENT or SI31 TRANSPARENT TEXTURED or SI21/SI22 WHITE (or colored)

If the existing epoxy floor coating is peeling or showing other signs of delamination, it is best not to treat it. Applying a new coat over such a coating will only lead to more problems. A complete removal of the old coating by grinding would be required.

If the coating is fairly worn with more concrete showing through than there is epoxy, you will need to start sanding the floor again using 120 grit sandpaper on an orbital sander or pole sander to remove the old paint. Once done, vacuum the entire floor.

If you have an older clear coat that you want to renew, then you need to use a 120 grit sandpaper first to actually remove a small layer of the coating. This will help to eliminate any deeper scratches and/or embedded dirt that has marred the finish. If there are almost no scratches then you can use 220 grit as this size is necessary for our topcoats to adhere properly

Keep the area to be finished clean and free of dirt, oil and fingerprints, by using our Steril Cleaner with nano-interlock technology, Due to the use of the Steril Cleaner, grease, etc. will be actively lifted from the surface and encapsulated by using a soft cloth. Rinse well to ensure that no grease or other residue such as silicone remains on the surface that could interfere with the adhesion/appearance of the air-dry coating. Allow the surface to dry thoroughly before applying.

SI11/SI12 and SI21/SI22 can be applied with a 800er roller and sprayed with a 1.3-1.5mm / 0.05-0.06" nozzle. For SI31/SI41 we recommend spraying with a 1.8-2.0mm / 0.07-0.08" nozzle as these paints are more difficult to roll due to the particles that make up the texture.

Please check the recommended Flash-off time (time recommended between coats) they are mentioned on our (TDS) Technical Data Sheets (scan the QR Code on the product). Or you can view the technical application video on our website. The flash-off time is different for roller and spray applications. When using a roller, the waiting time is slightly longer because the layer can not be rolled wet on wet..

Use multiple spray passes to build up the film and prevent sagging
Apply the coating to achieve full coverage and an acceptable appearance for the surrounding area.

You can use ACCL Curing Accelerator to speed up the curing process.

If you want to create a floor that resembles glass, you can sand the floor with sander after it has completely hardened to remove imperfections. This causes the paint to lose its shine. To restore the shine, you can polish the floor with cerium oxide.

Unpainted metal / aluminum, coil, extrusions

RECOMMENDED PRODUCTS SI11/SI12 TRANSPARENT or SI31/SI32 TEXTURE TRANSPARENT or SI21/SI22 WHITE or SI33 BEDLINER TEXTURED BLACK

In case of carbon steel with fly rust clean first the metal surface by using a soft steel brush (not too hard) to remove the fly rust.

Clean with SOLV Thinner Solvent and Scott solvent resistant towels. Sand dry with P220 grit sandpaper before the priming.

Clean the surface with SOLV Thinner Solvent and Scott solvent resistant towels. To make sure that the surface is really clean.

A zinc rich primer or our SIX1/ SIX2 primer should be used in corrosive conditions or when problems with the substrate are to be expected. SIX1/ SIX2 primers pass the adhesion test ASTM D3359.5.

SIX1 can be used for heavy protection think about ships made from steel. SIX1 we recommend to spray with a 1.8-2.0mm / 0.07-0.08" nozzle.

After the primer was cured for 2 hour you can continue with applying the topcoat
If wait longer as 12 hours with applying the topcoat then dry sand with P360 grit and clean high purity solvent SOLV.

For SI11/SI12 or SI21/SI22 we recommend using air spray equipment with a 1.3-1.5mm / 0.05-0.06" nozzle for SI31/SI32/SI33 we recommend spraying with a 1.8-2.0mm / 0.07-0.08" nozzle.

SI11/SI12 or SI21/SI22 can be rolled (with a 800 roller cover) and sprayed with a 1.3-1.5mm nozzle. For SI31/SI32/SI33 we recommend spraying with a 1.8mm / 007" nozzle as these paints are more difficult to roll due to the particles that make up the texture.

Please check the recommended Flash-off time (time recommended between coats) they are mentioned on our (TDS) Technical Data Sheets (scan the QR Code on the product). Or you can view the technical application video on our website. The flash-off time is different for roller and spray applications. When using a roller, the waiting time is slightly longer because the layer can not be rolled wet on wet..

Use multiple spray passes to build up the film and prevent sagging
Apply the coating to achieve full coverage and an acceptable appearance for the surrounding area. You can use our RETA Curing Retarder or the ACCL Curing Accelerator to influence the curing process.

Painted metal / aluminum, coil, extrusions

RECOMMENDED PRODUCTS SI11/SI12 TRANSPARENT or SI31/SI32 TEXTURE TRANSPARENT or SI21/SI22 WHITE or SI32 UNDERCOATING TRANSPARENT TEXTURED or SI33 BEDLINER TEXTURED BLACK

A zinc rich primer or our SIX1 primer should be used in corrosive conditions or when problems with the substrate are to be expected. These primers need to pass the adhesion test ASTM D3359.5. SIX1 we recommend to spray with a 1.8-2.0mm / 0.07-0.08" nozzle. You can sand the surface lightly with 220-grit sandpaper.

Keep the area to be finished clean and free of dirt, oil and fingerprints, by using our Steril Cleaner with nano-interlock technology, Due to the use of the Steril Cleaner, grease, etc. will be actively lifted from the surface and encapsulated by using a soft cloth. Rinse well to ensure that no grease or other residue such as silicone remains on the surface that could interfere with the adhesion/appearance of the air-dry coating. Allow the surface to dry thoroughly before applying.

For SI11/SI12 or SI21/SI22 we recommend using air spray equipment with a 1.3-1.5mm / 0.05-0.06" nozzle for SI31/SI32/SI33 we recommend spraying with a 1.8-2.0mm / 0.07-0.08" nozzle. SI11/SI12 or SI21/SI22 can be rolled (with a 800 roller cover) and sprayed with a 1.3-1.5mm nozzle. For SI31/SI32/SI33 we recommend spraying with a 1.8mm-007" nozzle as these paints are more difficult to roll due to the particles that make up the texture.

Please check the recommended Flash-off time (time recommended between coats) they are mentioned on our (TDS) Technical Data Sheets (scan the QR Code on the product). Or you can view the technical application video on our website. The flash-off time is different for roller and spray applications. When using a roller, the waiting time is slightly longer because the layer can not be rolled wet on wet..

Use multiple spray passes to build up the film and prevent sagging
Apply the coating to achieve full coverage and an acceptable appearance for the surrounding area. You can use our RETA Curing Retarder or the ACCL Curing Accelerator to influence the curing process.

Wooden segments and floors

RECOMMENDED PRODUCTS SI11/SI12 TRANSPARENT SI21/SI22 WHITE (or colored)

You can lightly sand it with 180-grit sandpaper.

Keep the area to be finished clean and free of dirt, oil and fingerprints, by using our Steril Cleaner with nano-interlock technology, Due to the use of the Steril Cleaner, grease, etc. will be actively lifted from the surface and encapsulated by using a soft cloth. Rinse well to ensure that no grease or other residue such as silicone remains on the surface that could interfere with the adhesion/appearance of the air-dry coating. Allow the surface to dry thoroughly before applying.

[If you are painting wood please understand that the paint will absorb, to make a strong layer there must be a sufficient layer on top of the wood of 75-90 microns/ 3mil as the layer itself needs volume to build strength in the layer itself. Tip!!

You can use an acrylic paintbrush to follow the grain of the wood, or you can use air spray equipment.

For SI11/SI12 or SI21/SI22 we recommend using air spray equipment with a 1.3-1.5mm / 0.05-0.06"

Please check the recommended Flash-off time (time recommended between coats) they are mentioned on our (TDS) Technical Data Sheets (scan the QR Code on the product). Or you can view the technical application video on our website. The flash-off time is different for roller and spray applications. When using a roller, the waiting time is slightly longer because the layer can not be rolled wet on wet..

Use multiple spray passes to build up the film and prevent sagging

Apply the coating to achieve full coverage and an acceptable appearance for the surrounding area. You can use ACCL Curing Accelerator to speed up the curing process.

Stone, Marble, Granite, Ceramic Tiles and Swimming pools

RECOMMENDED PRODUCTS SI11/-SI12 TRANSPARENT SI31/SI35 TRANSPARENT TEXTURED SI21 WHITE (or colored)

Since strong cleaning chemicals are sometimes used and absorbed into the substrate, it is important to wash them off as they can seriously compromise the adhesion and curing properties of our coatings.

For waterproofing or painting of shiny ceramic tiles and joints in swimming pools or bathrooms, sand the tiles with 220 grit sandpaper, which can be seen as a deep cleaning of hydrochloric acid residues while while sanding is also important because it makes the surface "open" and increases the contact surface in a way that the coating or paint adheres optimally to the surface.

Make sure that suitable good quality cement mortar grout filler is used to fill holes, cracks and grouts. Don't use green silicone fillers as our coatings only have perfect adhesion to organic materials, pay special attention to the grout and ensure the grout is well filled, smooth and clean.

When sanding shiny tiles the surface may become less shiny, this is not a problem because our transparent coating fully restores the shine, Keep the area to be finished clean and free of dirt, oil and fingerprints You can lightly sand with 220-grit sandpaper. Make the area to be finished clean and free of dirt, oil and fingerprints. By using our Steril Cleaner with nano-interlock technology, the grease is actively lifted from the surface and encapsulated using a soft cloth. Rinse well to ensure that no grease or other residue such as silicone remains on the surface that could interfere with the adhesion/appearance of the air-dry coating. Allow the surface to dry thoroughly before painting.

For SI11/SI12 or SI21/SI22 we recommend using air spray equipment with a 1.3-1.5mm / 0.05-0.06" nozzle for SI31/SI32/SI33 we recommend spraying with a 1.8-2.0mm / 0.07-0.08".

You can check the recommended Flash-off time (Time recommended between coats) they are mentioned on our (TDS) Technical Data Sheets (scan the QR Code on the product). Or you can view the technical application video on our website. The flash-off time is different for roller and spray applications. When using a roller, the waiting time is slightly longer because the layer can not be rolled wet on wet. We recommend always applying a small test surface first and carefully examining the result after complete hardening.

Make sure that the layer is sprayed thick enough so that the layer can build up sufficient strength in the layer itself. For outdoor swimmingpools a temporary roof/cover is required to prevent rainwater from having access to the surface during preparation, coating and curing.

Make sure the pool's pH is between 7.2 and 7.6, as values lower than 7 can cause corrosion.

Refurbishing Porcelain and Melamine Wash Sinks

RECOMMENDED PRODUCTS SI11 TRANSPARENT SI21 WHITE (or colored)

Keep the area to be finished clean and free of dirt, oil and fingerprints You can lightly sand with 220-grit sandpaper. Make the area to be finished clean and free of dirt, oil and fingerprints. By using our Steril Cleaner with nano-interlock technology, the grease is actively lifted from the surface and encapsulated using a soft cloth. Rinse well to ensure that no grease or other residue such as silicone remains on the surface that could interfere with the adhesion/appearance of the air-dry coating. Allow the surface to dry thoroughly before painting.

For SI11/SI12 or SI21/SI22 we recommend using air spray equipment with a 1.3-1.5mm / 0.05-0.06" nozzle .

Use multiple light passes to build up the SI21 clear coating to prevent sagging.

Do not paint over if the first layer still feels to wet so that wrinkling/sagging can occur.

If sagging occurs, you can sand with 220-grit sandpaper. To make a porcelain glossy appearance wait 6 hours, then apply one layer of SI11 on top. Use multiple light passes to build up the SI11 clear coating to prevent sagging.

Please check the recommended Flash-off time (time recommended between coats) they are mentioned on our (TDS) Technical Data Sheets (scan the QR Code on the product). Or you can view the technical application video on our website. The flash-off time is different for roller and spray applications.

When using a roller, the waiting time is slightly longer because the layer can not be rolled wet on wet. Use multiple spray passes to build up the film and prevent sagging. Apply the coating to achieve full coverage and an acceptable appearance for the surrounding area.

Refurbishing clay roof tiles

RECOMMENDED PRODUCTS SI11 TRANSPARENT or SI21 WHITE (or colored)

Why is painting and repainting your roof necessary?

As roof tiles age, they become increasingly porous and can absorb moisture, leading to fretting and the growth of moss and algae. Our Ceramic Coating or Paint will protect the tiles from weathering, staining, and further damage for decades.

If the roof tiles were painted before and coating is peeling or showing other signs of delamination, it is best not to treat it. Applying a new coat over such a coating will only lead to more problems.

A complete removal of the old coating by using abrasive-sand-blasting would be required. This will remove virtually any coating from any surface. It is important that our ceramic coating and paints can bond with the core substrate to make the bond as strong as possible.

If the roof tiles were not painted before then clean the tiles. You'll need to use SHRE Pure Shine Shampoo, a high pressure washer and a stiff brush to clean roof tiles edges. Clean the tiles thoroughly, then rinse them off with a hose.

Before painting, it's crucial to inspect your roof and make sure it's in good condition. If there are any cracked or missing tiles, these need to be replaced before you start painting. Painting over cracked tiles will not fix them and will only result in an uneven finish.

It will depend on the local weather and on the porosity of the tiles how long it takes before until the moisture content has dropped to the allowable level. Once the tiles are perfectly clean and thoroughly dry, you can start painting.

If you are painting wood please understand that the porous surfaces will absorb, to make a strong layer there must be a sufficient layer of 50-75 microns/ 2-3mils on top of the tile because the layer needs this volume to build strength in the layer itself.

Tip!! You can use our SIX1 zinc primer to adjust an absorbent surface before applying one of our top coats. SIX1 we recommend spraying with a 1.8-2.0mm / 0.07-0.08" nozzle.

After the primer was cured for 2 hours you can continue with applying the topcoat. If wait longer as 12 hours with applying the topcoat then dry sand with P360 grit and clean high purity solvent SOLV. As we fear that exposure longer than 12 hours can lead to surface contamination.

In this case keep the area to be finished clean and free of dirt, oil and fingerprints, by using our Steril Cleaner with nano-interlock technology. Due to the use of the Steril Cleaner, grease, etc. will be actively lifted from the surface and encapsulated by using a soft cloth.

Rinse well to ensure that no grease or other residue such as silicone remains on the surface that could interfere with the adhesion/appearance of the air-dry coating. Allow the surface to dry thoroughly before applying.

For SI11/SI12 or SI21/SI22 we recommend using air spray equipment with a 1.3-1.5mm / 0.05-0.06"

Please check the recommended Flash-off time (time recommended between coats) they are mentioned on our (TDS) Technical Data Sheets (scan the QR Code on the product). Or you can view the technical application video on our website. The flash-off time is different for roller and spray applications. When using a roller, the waiting time is slightly longer because the layer can not be rolled wet on wet..

Use multiple spray passes to build up the film and prevent sagging
Apply the coating to achieve full coverage and an acceptable appearance for the surrounding area.

Undercoat & Bedliner

RECOMMENDED PRODUCT SI33 BLACK or SI31/SI32 TRANSPARENT (or color)

Preparation

Under coat, use a wire brush to remove all rust and old rust protection as we like to bond our air dry coating to the core metal or plastic substrates.

A zinc rich primer or our SIX1 primer should be used in corrosive conditions or when problems with the substrate are to be expected. These primers need to pass the adhesion test ASTM D3359.5. SIX1 we recommend to spray with a 1.8-2.0mm / 0.07-0.08" nozzle. You can sand the surface lightly with 220-grit sandpaper.

In case our coating needs to adhere to an existing PU coating, first sand with 100 grit sandpaper.

In case a new polyethylene composite drop-in bedliner is used or if the chassis is new, sanding is not really necessary. For used drop-in bedliners, we recommend using 220-grit sandpaper.

Keep the area to be finished clean and free of dirt, oil and fingerprints, by using our Steril Cleaner with nano-interlock technology, Due to the use of the Steril Cleaner, grease, etc. will be actively lifted from the surface and encapsulated by using a soft cloth. Rinse well to ensure that no grease or other residue such as silicone remains on the surface that could interfere with the adhesion/appearance of the air-dry coating. Allow the surface to dry thoroughly before applying.

For SI31/SI32/SI33 we recommend spraying with a 1.8-2.0mm / 0.07-0.08" nozzle.as these paints are difficult to roll due to the particles that make up the texture.

Please check the recommended Flash-off time (time recommended between coats) they are mentioned on our (TDS) Technical Data Sheets (scan the QR Code on the product). Or you can view the technical application video on our website.

Use multiple spray passes to build up the film and prevent sagging

Apply the coating to achieve full coverage and an acceptable appearance for the surrounding area.

Yachts Marine, Primer and Top Coating

RECOMMENDED PRODUCTS SI11/SI12 TRANSPARENT SI31 TRANSPARENT TEXTURED SI21/SI22 WHITE (or Color)

A zinc rich primer or our SIX1 primer should be used in corrosive conditions or when problems with the substrate are to be expected. These primers need to pass the adhesion test ASTM D3359.5. SIX1 we recommend to spray with a 1.8-2.0mm / 0.07-0.08" nozzle. You can sand the surface lightly with 220-grit sandpaper.

After the primer was cured for 2 hour you can use putty and sand with 240-320 grit sandpaper to get the surface as smooth as possible. Clean the area to be finished and free of dust, dirt, oil and fingerprints.

If wait longer as 12 hours with applying the topcoat then dry sand with P360 grit and clean the surface with our high purity solvent SOLV.

Clean well to ensure that no dust, grease or other residues such as silicone remain on the surface that could interfere with the adhesion/appearance of the air-dry coating. Every speck of dust on a yacht can be considered an appearance problem. We therefore recommend working in a dust-free environment.

For SI11/SI12 or SI21/SI22 we recommend using air spray equipment with a 1.3-1.5mm / 0.05-0.06" nozzle for SI31 we recommend spraying with a 1.8-2.0mm / 0.07-0.08" nozzle.

Please check the recommended Flash-off time (time recommended between coats) they are mentioned on our (TDS) Technical Data Sheets (scan the QR Code on the product). Or you can view the technical application video on our website. The flash-off time is different for roller and spray applications. When using a roller, the waiting time is slightly longer because the layer can not be rolled wet on wet..

Use multiple spray passes to build up the film and prevent sagging
Apply the coating to achieve full coverage and an acceptable appearance for the surrounding area.

You can use our RETA Curing Retarder or the ACCL Curing Accelerator to influence the curing process.

Antifouling

RECOMMENDED PRODUCTS SI14 TRANSPARENT BLACK/RED/BLEU/GREY

A zinc rich primer or our SIX1 primer should be used in corrosive conditions or when problems with the substrate are to be expected. These primers need to pass the adhesion test ASTM D3359.5. SIX1 we recommend to spray with a 1.8-2.0mm / 0.07-0.08" nozzle. You can sand the surface lightly with 220-grit sandpaper.

Clean the area to be finished and free it from old paint, paint residue, dirt, oil and fingerprints. You can lightly sand with 180-240-320 grit sandpaper.

Keep the area to be finished clean and free of dirt, oil and fingerprints, By using our Steril Cleaner with nano-interlock technology, the grease is actively lifted from the surface and encapsulated using a soft cloth. Rinse well to ensure that no grease or other residue such as silicone remains on the surface that could interfere with the adhesion/appearance of the air-dry coating.

Allow the surface to dry thoroughly before applying.

Mix can A with can C by pouring can C into can A, or measure exactly to NET WEIGHT in a ratio of 7:2 using a scale and mix very well, then add the entire contents of can B or measure exactly on NET WEIGHT in a ratio of 7:1 (compared to can A) using a scale and mix very well.

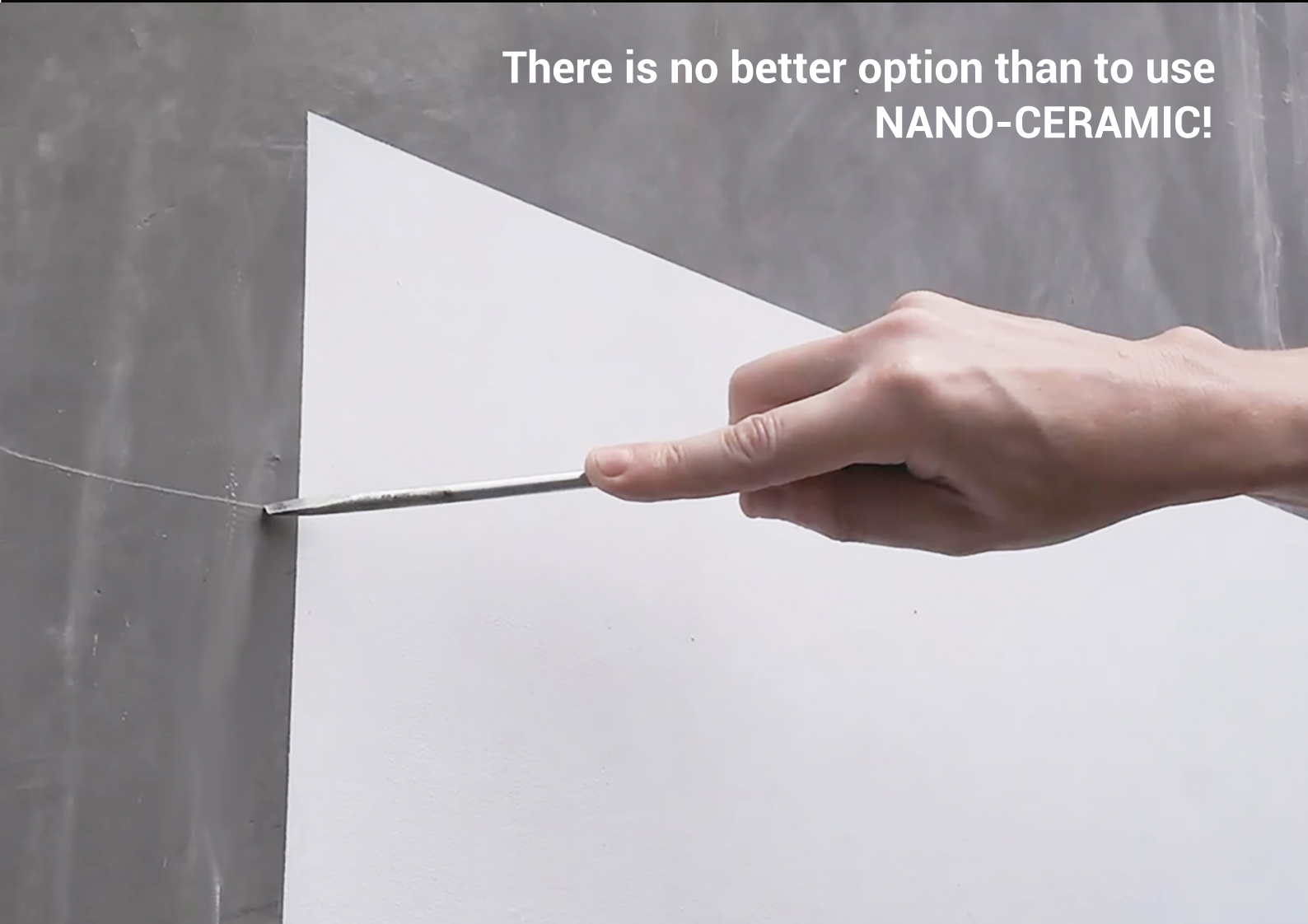
Use a roller or air spray equipment with a 1.3-1.5 mm / 0.05-0.06" nozzle. Use multiple stages to build the SI14 layer and prevent sagging.

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