



Watercraft Permanent Coatings

What is NANO-CERAMIC Permanent Coating?

NANO-CERAMIC permanent coating is the latest generation of protective coating which transforms paint into a hard ceramic, providing superior scratch resistance and permanent protection for all exterior or interior surfaces.

NANO-CERAMIC permanent coating is 600°F resistant and more than 6 times stronger than traditional acrylic based paint finishes, and is effectively preventing damage that would otherwise affect the appearance and integrity of the original surface.

Low Maintenance for 3 decades to come!

Our NANO-CERAMIC permanent coating is rigorously tested by an independent testing laboratory according to the European standard for outdoor paints (EN 1504-2) please find the test repport on our website.

Can NANO-CERAMIC Permanent Coating be applied on any surface?

The NANO-CERAMIC permanent coating can be applied directly or indirectly on all kinds of interior and /or exterior surfaces (absorbing and non-absorbing), such as concrete, steel, wood, acrylic, gypsum and many more.



Is NANO-CERAMIC Permanent Coating self-cleaning?

NANO-CERAMIC permanent coating provides a permanent hydrophobic surface that is self cleaning, easier to clean and stays cleaner longer as water and dirt can not penetrate the ceramic layer. NANO-CERAMIC permanent coating is resistant to water vapor and water absorption.

Can our hydrophobic coatings increase acceleration time and speed while simultaneously reducing fuel consumption?

Yes, the superhydrophobic surface has a good drag reduction effect, and the maximum drag reduction rate is up to 23.4%.

In a new analysis from IPTEK ITS 2023 concerning Drag Reduction, the following conclusions have been obtained. It was found that there was an increase in acceleration due to drag reduction on the ship model treated with a superhydrophobic coating, showing a 31% improvement compared to the non-coated surface and a 27% improvement compared to a conventionally anti-fouling coated surface.

As published in the International Journal of Marine Engineering Innovation and Research. Click <u>here</u> for the IPTEK analyses.

Other paints are simply not suitable for longterm harsh outdoor environments.

In order to avoid poorly maintained properties (concrete rot, chipped and weathered paint, etc) for the next decades, our Permanent Coating System is simply the best solution to keep the value of your investment in place.

Superior in Color & Gloss Retention





A special selection of high grade tinting chemicals computerized dispersed in a superior ceramic resin.

Conventional gelcoats are a mixture with Epoxy or Polyurethane resins, of which the quality of resin and pigments are the most important factor in the ultimate strength. Most have a lifespan of 15 years, with hardness, color and gloss retention (sun fading) and manual mixing towards consistent quality being the most common problems in keeping the desired object at an aesthetically pleasing level.

Quality Comparison of paints technologies

In case written in bold font it means existing shortcomings in quality.

| Characteristics | Acrylic Latex walls ceilings | Acrylic walls floors | Epoxy floors | Polyurethane waterproofing | CERAMIC [®] all surfaces |
|-------------------------------|---------------------------------|-------------------------|-----------------|-------------------------------|--------------------------------------|
| Primer | Yes | Yes | Yes | Yes | No |
| Adhesion Strength | Poor | Poor | Poor | Poor | Excellent |
| Cross Cut Test | Poor | Poor | Good | Poor | Excellent |
| Abrasion Resistance | Poor | Poor | Average | Poor | Excellent |
| UV Radiation Resistance | Average | Average | Poor | Good | Excellent |
| Artificial Atmospheric Agents | Poor | Poor | Good | Good | Excellent |
| Colour Retention | Average | Average | Poor | Poor | Excellent |
| Gloss Retention | Poor | Poor | Poor | Poor | Excellent |
| Chemical Resistance | Good | Good | Good | Poor | Excellent |
| Severe Chemical Attack | Poor | Poor | Average | Poor | Excellent |
| Temperature Resistance | 140°F | 196°F | 350°F | 505°F | 600°F |
| Thermal Shock Resistance | Good | Good | Poor | Good | Excellent |
| Carbon Dioxide Permeability | Poor | Poor | Good | Poor | Excellent |
| Permeability water vapour | Average | Average | Good | Average | Excellent |
| Water Absorption Rate | 5-15% | 1% | 2% | 3% | 0% |
| Aging at 158°F | Poor | Poor | Good | Average | Excellent |
| Adhesion Strenght Pull-off | Poor | Average | Good | Poor | Excellent |
| Impact Resistance | Poor | Average | Good | Poor | Excellent |
| Anti-Graffiti | No | No | No | No | Yes |
| Anti-Termite (Wood) | No | No | No | No | Yes |
| Hydrophobic Self Cleaning | No | No | No | No | Yes |
| Easy to Clean | No | No | No | No | Yes |
| Total Solar Reflectance (TSR) | 60 (white) | 60 (white) | 60 (white) | 60 (white) | 88 (white) |
| Expected Lifetime in Years | <7 | <7 | <5-15 | <5-15 | 15-30+ |

Ceramic Coating & Paint System





SIII 2-Component (2K) **Topcoat Transparent**

for glossy surfaces

| Product ID | : SI112000 67oz / 4.2 lbs | |
|-------------------|---|--|
| Consumption | : 3 layers 0.06lbs/ft ² - 0.96oz/ ft ² = 3 mil/ 70ft ² | |
| Reachable area | : 2 layers 0.04lbs/ft ² - 0.64oz/ ft ² = 2 mil/140ft ² | |
| | : 1 layer 0.02lbs/ft ² - 0.32oz/ ft ² = 1 mil/210ft ² | |
| Hardness | :H9 | |
| Used for | : Fiberglass, steel, aluminium, plastics, wood | |
| Application field | : Marine, exteriors, interiors | |

SI11 is an incredibly strong 2-component paint system which forms a durable matrix of molecular bonds (transformation to ceramic) resulting in permanent protection of the surface.

Three simple steps: Clean, Dry, and Apply.

- Easily repels water, dirt, dust, and pollutants.
- This coating is permanent hydrophobic.
- Restores damaged finishes and reduces cleaning intervals. •
- Resistant to all kinds of chemicals and UV radiation. •
- Superior anti-pollution and anti-corrosion properties. ٠
- This coating can withstand temperatures of 300°C.

Expected Life Duration up to 30 years+



How to use: Page 31



Anti-Scratch

TRESING 2005 They They

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Self-cleaning stays cleaner longer

Anti-scratch

Impact Resistance 2lbs/2.6ft

Protects your investment



Topcoat Transparent for matted surfaces

| Product ID | : SI112000 67oz / 4.4 lbs | | |
|-------------------|---|--|--|
| Consumption | : 3 layers 0.06lbs/ft ² - 0.96oz/ ft | | |
| Reachable area | : 2 layers 0.04lbs/ft ² - 0.64oz/ ft | | |
| | :1 layer 0.02lbs/ft ² - 0.32oz/ ft | | |
| Hardness | : H9 | | |
| Used for | : Fiberglass, steel, aluminium, pla | | |
| Application field | : Marine, exteriors, interiors | | |
| | | | |

SI12 is an incredibly strong 2-component paint system which forms a durable matrix of molecular bonds (transformation to ceramic) resulting in permanent protection of the surface.

Three simple steps: Clean, Dry, and Apply.

- · Easily repels water, dirt, dust, and pollutants.
- · This coating is permanent hydrophobic.
- Restores damaged finishes and reduces cleaning intervals.
- Resistant to all kinds of chemicals and UV radiation.
- Superior anti-pollution and anti-corrosion properties.
- This coating can withstand temperatures of 300°C.

Expected Life Duration up to 30 years+



How to use: Page 31

- ft² = 3 mil/ 70ft² $ft^2 = 2 mil/140 ft^2$
- $ft^2 = 1 mil/210ft^2$
- lastics, wood



Easy to apply Repaintable



Cut maintenance costs



Anti-water spot Anti-corrossion



Permanent



hydrophobic Self-cleaning stays cleaner longer



Anti-scratch

Impact Resistance 2lbs/2.6ft



Protects your investment



SI21 2-Component (2K)

Paint The Strongest White for glossy surfaces

| | A CONTRACTOR | |
|-------|--|--------------------------|
| | NANO-CERAMIC | 8 |
| | INTERANCICERRING LICE | |
| | MUNICIPAL 2K CERAMIC COATII Super Durable Utilizes Nano-Techno UV proof, Chemical & 300°C resis | |
| (C) | | 0 |
| | | |
| EFICA | STRONGEST WHITE/COLO | |
| | | "Set for cost were set". |

Easy to apply

Repaintable

Anti-water spot

Anti-corrossion

Permanent

hydrophobic

Self-cleaning

Anti-scratch

2lbs/2.6ft

stays cleaner longer

Impact Resistance

Cut maintenance costs



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Anti-Scratch

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The Smartest White black/red/blue/grey/transparent

| Product ID | :SI144000-BK SI144000-RD 1g |
|-------------------|--------------------------------------|
| | SI144000-BL SI144000-GR SI |
| Consumption | :2 layers 0.08lbs/ft²-1.30oz/ft² |
| Reachable area | :1 layers 0.04lbs/ft²-0.65oz/ft² |
| Hardness | :H7 |
| Used for | : Gelcoat, fiberglass, steel, alumir |
| Application field | : Marine Antifouling |
| | |

SI14 is a revolutionary High-Tech Ceramic Antifouling Paint with a self-polishing amphiphilic biofilm that masks the boat hull surface to the marine organisms.

This world's leading antifouling stores more and releases less non-biocidal agents, resulting in by far the longest maintenance interval of 8 year+ currently available.

How Biofilms form:



Hardness :H8 Used on : Gelcoat, fiberglass, steel, aluminium, plastics, wood Application field : Marine Exteriors SI21 is an incredibly strong 2-component paint system

: SI212000 67oz / 5.3 lbs

: 2 layers 0.030lbs/ft² - 0.37oz/ ft² = 2 mil/160ft²

:1 layer 0.014lbs/ft² - 0.19oz/ ft² = 1 mil/240ft²

which forms a durable matrix of molecular bonds (transformation to ceramic) resulting in permanent protection of the surface.

Three simple steps: Clean, Dry, and Apply.

- Easily repels water, dirt, dust, and pollutants.
- This coating does not absorb any water
- Resistant to all kinds of chemicals and UV radiation.
- This coating can withstand temperatures of 300°C

Expected Life Duration up to 25 year+

NANO-CERAMIC®

Product ID

Consumption **Reachable area**

Protects your

investment



gal/ 9.5 lbs 114400-TR = 8 mil/140ft² = 4 mil/280ft²

nium, plastics, wood



How to use: Page 31



Easy to apply Repaintable

Amphiphilic Invisible Hull Technoloy



Cut maintenance costs Organic Cupper and Tin

Non Biocidal Super Sleek Surface



Algae release <6 knots Self-cleaning

stays cleaner longer



Save fuel



(Stand School

Impact Resistance 2lbs/2.6ft

Thermal Shock-Resistant



SI31 2-Component (2K)

Textured Transparent Semi Gloss antislip - high inpact resistant

| Article Nr. | : SI312000 67oz / 4.6 lbs |
|------------------|--|
| Consumption | : 3 layers 0.050lbs/ft ² - 0.76oz/ ft ² = 3 mil/ 90ft ² |
| Reachable area | : 2 layers 0.033lbs/ft ² - 0.51oz/ ft ² = 2 mil/180ft ² |
| | : 1 layer 0.017lbs/ft ² - 0.25oz/ ft ² = 1 mil/270ft ² |
| Hardness | : H9 |
| Used on | : Gelcoat, fiberglass, steel, aluminium, |
| | : plastics, wood, virtually any surface. |
| Application area | : Buildings, marine, offshore structures, bridges, etc |

SI31 is a clear solvent-based ceramic coating, linked with a ceramic activator, available in semi-gloss and includes sprayable nano particles. Known for its exceptional durability, this coating easily applies to any organic surface without needing a primer. Its textured design makes it perfect for anti-slip needs.

- Easily repels water, dirt, dust, and pollutants.
- This coating has an outstanding hydrophobic effect.
- Resistant to all kinds of chemicals and UV radiation. ٠
- This coating can withstand temperatures of 600°F.
- · Zero absorbtion, waterproof, insulation and heat rejecting

Expected Life Duration up to 30 years+



How to use: Page 31



Maintenance Plan Thin Film Coating





Step 1 Washing

Step 2 Polishing





Step 4 Basecoat Curing time: 2 hours after application

Step 5 Nano Layer Hydrophobic Topcoat

Where to use our coatings:



NANO-CERAMIC®

THE NEW GENERATION COATINGS







Step 6 Curing time: 6 hours in ambient temperature

Color mixing has never been so easy!!!

X- SMART is the modular version of the acclaimed dispenser series, extremely costeffective and easy to operate, with a low maintenance

This color mixer has a robust and tubeless design, built with a patented pump technology (to reduce waste) and identical features, making it a highly advanced dispenser, ideally suited to reduced capacity.



012

Prisma-RT is a cloud-based innovative mobile color application compatible with the X-SMART dispenser. It brings the best of wireless technology without the associated investment costs in hardware.

Customers do not have to provide computers and other accessories or set up servers, eliminating the need for complicated and time-consuming installation and configuration.

This smart Prisma-RT device helps to fix prices and taxes and can print labels via Wi-Fi.





NANO-CERAMIC®

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Stabilizer plates



X-SMART

16 High Grade Coloring chemicals





Titanium White Masstone Tint 844-0061 1.05gal

Ouinacridone Bed Masstone Tint 844-0451 32oz





Trans Red Oxide Masstone Tint 844-1054 **32oz**

Red Oxide Masstone Tint 844-1063 **32oz**





Yellow Oxide Masstone Tint 844-1863 **32oz**

Lead Free Med Yellow Masstone Tint 844-2555 **32oz**



PHTHALO Green

844-5558 **32oz**

Masstone

Tint



Quinacridone Violet Masstone Tint 844-9451 **32oz**



Scarlet Red

Masstone Tint 844-0526 **32oz**



Burnt Umber

Masstone Tint 844-1352 **32oz**



Yelllow

| Masstone |
|----------|
| Tint |
| 844-2826 |





Lamp Black Masstone Tint 844-9955 **32oz**



Lead Free Orange Masstone Tint 844-0982 **32oz**



Trans Yellow Oxide

| Masstone | |
|----------|------|
| Tint | |
| 844-1852 | 32oz |



| Organic Yellow | | |
|----------------|------|--|
| Masstone | | |
| Tint | | |
| 844-2852 | 32oz | |



PHTHALO BLUE Masstone Tint 844-7262 **32oz**

Color card

Other colors need minimal 100kg



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| | | Antifouling |
|-----|-----------------|---------------------------|
| | | |
| | | SI14 Color 31/41 (20/60°) |
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Primer Epoxy Polyamide heavy duty - anti-corrosion

| Article Nr. | : SIX11250 42oz / 3.2 lbs SIX15000 1.32gal / 12.8 lbs |
|------------------|---|
| Consumption | : 2 layers +/- 0.53 lbs/ft ² - 0.7oz/ft ² 80 micron = 50ft ² |
| Reachable area | :1 layer +/- 0.26 lbs/ft ² - 0.4oz/ft ² 40 micron = 100ft ² |
| Hardness | : H5 |
| Colors | : White, Grey or RAL (RAL Minimum Order 250pcs 1.32gal) |
| Used on | : Concrete, Steel, Aluminium, Fiberglass and other organic |
| | surfaces |
| Application area | : Buildings, marine, airports, offshore structures, bridges |

SIX1 is a solvent based epoxy polyamide primer. This primer is used for corrosion protection on concrete, stainless, galvanized, carbon and alloy steel, aluminum in corrosive conditions and has excellent adhesion to all organic substrates and to all of our ceramic topcoats. The primer can be applied at a relative humidity of 40-80% and can be painted over within 8 hours 85°F, 1 hours 140F°.



Primer Surfacer Acrylic Alkyd smooth - surface modifier

| Article Nr. | : SIX21250 42oz / 3.2 lbs SIX25000 1.32gal / 12.8 lbs | |
|------------------|--|--|
| Consumption | : 2 layers +/- 0.44 lbs/ft ² - 0.7oz/ft ² 60 micron = $60ft^2$ | |
| Reachable area | :1 layer +/- 0.22 lbs/ft ² - 0.4oz/ft ² 30 micron = 120ft ² | |
| Hardness | : H3 | |
| Colors | : White or Grey | |
| Used on | : Steel, aluminium, wood, fiberglass, and old paint systems. | |
| Application area | : Buildings, marine, airports, bridges | |

SIX2 High-quality 2K surfacer (two-component basecoat) for auto-refinish, marine, and industrial coating applications where a smooth surface is required. The primer has excellent adhesion to all organic substrates and to all of our ceramic topcoats. The primer can be applied at a relative humidity of 30-80% and can be painted over within 4 hours 85°F, 1 hours 140F°.





Excellent adhesion



Heavy Duty Primer - Smooth Surfacer





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Fast Repaintable

Excellent adhesion

VOC Free





Primer PU Wood Filler surface modifier - absorbtion reducer

| Article Nr. | : SIX31500 51oz / 3.3 lbs | |
|------------------|---|--|
| Consumption | : 2 layers +/- 0.40 lbs/ft ² - 0.6oz/ft ² 60 micron = 80ft ² | |
| Reachable area | : 1 layer +/- 0.20 lbs/ft ² - 0.3oz/ft ² 30 micron = 120ft ² | |
| Hardness | : H4 | |
| Used on | : Steel, Aluminium and other organic surfaces | |
| Application area | : Buildings, marine, airports, offshore structures, bridges | |

SIX3 is a solvent borne transparent wood filler. This primer is used as surface modification for, wood or natural stone to reduce capillary absorption and has an excellent adhesion to all organic substrates and towards one of our ceramic top coats. The primer can be applied at a relative humidity of 40-80%.



Excellent adhesion



Wood or Natural Stone - Filler





Primer Acrylic Waterbased all surfaces modifier - stain killer

| Article Nr. | :SIX41000 32oz/2.65 lbs SIX44000 1gal/10.6 lbs |
|------------------|---|
| onsumption | : 2 layers +/- 0.53 lbs/ft ² - 0.7oz/ft ² 80 micron = 50ft ² |
| Reachable area | :1 layer +/- 0.26 lbs/ft ² - 0.4oz/ft ² 40 micron = 100ft ² |
| Hardness | :H3 |
| Colors | : White, Grey or RAL (RAL Minimum Order 250pcs 1gal) |
| Used on | : Concrete, wood, drywalls and old waterbased paints |
| Application area | : Buildings, walls and ceilings indoor or outdoor |

SIX4 Acrylic Water-Based Primer is a premium, all-purpose primer-sealer with excellent adhesion, stain-blocking, and hiding power. Ideal for both interior and exterior surfaces, it bonds to glossy surfaces without sanding, effectively blocks stains, and provides a smooth foundation for any solvent-based or water-based topcoat





Excellent adhesion





Putty Polyester ultra smooth - sandable

| Article Nr. | : SIX51000 2.2 lbs |
|------------------|---|
| Color | : Grey |
| Used on | : Metal, wood, fiberglass, concrete, plastics |
| Application area | : Buildings, marine, airports, offshore structures, bridges |

SIX5 is a High quality 2 (two) component Epoxy base putty for auto-refinish, marine and industrial coating applications.

Substrate Kit, Test, Touch and Feel



Video Application & (Test) Results







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NANO-CERAMIC®

Scan QR Code for TDS and SDS







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SOLV Thinner solvent



for all types of our ceramic paint & coating

Article Nr.

: SOLV0400 14oz / 0.8 lbs SOLV2000 64oz / 3.9 lbs SOLV5000 1.32gal / 9.7 lbs

All our paints and coatings are ready to use, for certain spray applications, especially dark colors who require more than average color pigments, it may be necessary to use a little thinner solvent to achieve optimum flowability.



slow down flash time or speed up curing

Article Nr.

: RETA0400 14oz / 0.85 lbs ACCL0200 7oz / 0.4 lbs

If your application need longer flash time (longer time to build up the layer with a second or third coat you can add the RETA Retarder.

In case you want to spead up the curing process you can add the high efficient ACCL Accelerator.

Ceramic Paint Color and Gloss Retention QUV Accelerated Testing (ASTM D4587)



How to use our Permanent Coating System:

These products can be stored for up to 24 months (in a drv. temperature-stable dark environment)

Processing Temperature:

Ambient temperature: 41-86°F Avoid direct sunlight, Rain and /or high humidity.

IMPORTANT:

Before you use a NANO-CERAMIC product, please make sure you wear suitable protection gear. We always recommend using a paint suit, respirator mask and latex or nitrile gloves.

The SI11/SI12/SI21/SI14/SI31 coatings can be applied directly or indirectly on all surfaces (porous and non-porous) such as concrete, steel, wood, acrylic, gypsum, painted or unpainted surfaces, indoors, or outdoors. The surface underneath will be superbly protected against erosion and corrosion and will stay cleaner longer. Cleaning becomes quicker, easier, and less expensive, as special cleaning agents are unnecessary.

Preparation

Make sure the surface is free from any contamination and dirt. A zinc rich primer can be used for ferrous metals that are exposed to coastal and marine environments or in case of problems with the substrate. Warning the surface must be completely dry before application and must stay dry for 6 hours after application after application!

by using a scale and mix very well.

Outfit/Applicators:



Fresh Air Respirator







Paint Suit

Nitrile gloves

Professional Paint Sprayer 1.3-1.7mm / 0.05-0.06" nozzle

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Application information

The 2-Component Permanent Coating System

Mix the can SI11B-SI12B-SI21B-SI31B with the can of SI11A-SI12A-SI21A-SI31A by pouring can B into can A, or measure exactly by NET WEIGHT in a ratio of 9:1

Mix SI14A2800 with SI14C0800 with by pouring can C into can A, or measure exactly by NET WEIGHT in a ratio of 7:2 by using a scale and mix very well, then add the entire content of SI14B0400 or measure exactly by NET WEIGHT in a ratio of 7:1 (compared to SI14A2800) by using a scale and mix very well. Carefully pour the mixed contents into a professional paint sprayer, and spray in thin layers until the surface reaches your desired thickness. Depending on the surface, material and structure, different application techniques can be used (such as paint rollers or brushes). Let the surface dry for 24 hours. It is touch-dry in 1 hours, after 4 hours, 85% cured, and the remaining 15% (transformation into ceramics) is fully cured after 7 days. Be aware that the mixed contents cannot be stored longer than 3 hours. If have orange peel you may wet /sand the surface wit P1500 and after P2000 and polish with One Step Polish till high shine. The surface can simply be maintained with a high pressure washer at 80 bar using our biologically degradable Reactivating Shampoo.

The surface can simply be maintained with a high pressure washer at 80 bar using our biologically degradable Reactivating Shampoo.

Tool cleaning and Thinner solvent

The individual components, as well as the mixing system of the paint sprayer, can be diluted and cleaned using our solvent. All of our paints and coatings are ready to use, for certain spray applications, especially dark colors which require more









Paint Brush (acrylic)



WWW.NANO-CERAMIC.COM INDUSTRIAL PROTECTIVE COATINGS



The Leader in Durability

Did you know that our Thin film Coatings are made from pure silica, which is one of the most common elements on Earth? Dealer